

Work Order ID 81496***81496***

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March-14-12 4:23:30 PM

Item ID: D3212-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Window

Start Date: 14/03/2012 Start Qty: 8.00

8

Cust Item ID:

Required Date: 28/03/2012 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

Identify as per dwg & Stock Location 210

0.00

160

Packaging

Memo

0.00

Packaging

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

ME
12-04-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

March-14-12 4:23:33 PM

Page 1

Work Order ID: 81496

81496

Parent Item: D3212-1

D3212-1

Parent Item Name: Floor Window

Start Date: 14/03/2012

Required Date: 28/03/2012

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev: A New Issue 05-11-09 JLM
 IPP Rev: B Water jet/ ecn798 06-05-08 EC
 IPP rev.C back on haas 07.04.09 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2728-1		Manufactured	No			100	Each	0.0000	0	0			
D2728-1									**				
Dart Logo label													
MACRLICS.125		Purchased	No			140	sf	154.2634	0.9745	8.206316		8.	
MACRI ICS 125									**				
1/8" Polycast II Sheet													

Location

MAT019

110633

117324

117431

119591

Loc Qty

154.2634

3

0.2467

10.7967

140.22

Loc Code

119591

10

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DART AEROSPACE LTD		Work Order:	81496
Description: Floor Window		Part Number:	D3212-1
Inspection Dwg: D3212 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
12.734	+/-0.005	12.734	✓		HG	
6.367	+/-0.005	6.367	✓		~	
0.625	+/-0.005	0.625	✓		Vern	SL-1
Ø0.156	+0.005/-0.001	0.157	✓		Vern	SL-1
R0.25	+/-0.030	0.25	✓			
8.150	+/-0.005	8.150	✓		HG	
3.750	+/-0.005	3.750	✓		~	
0.313	+/-0.010	0.312	✓		~	
15.14	+/-0.030	15.140	✓		~	
12.520	+/-0.005	12.520	✓		~	
6.260	+/-0.005	6.260	✓		~	
1.312	+/-0.005	1.312	✓			
0.313	+/-0.010	0.313	✓			
3.750	+/-0.005	3.750	✓			
8.150	+/-0.005	8.150	✓			
8.462	+/-0.005	8.462	✓			
9.09	+/-0.030	9.09	✓			

Measured by:	<i>[Signature]</i>	Audited by:	<i>[Signature]</i>	Preliminary Approval:	
Date:	12/04/05	Date:	12/04/05	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.15	New Issue P/O D350-567-015/-025/-031	KJ/RF	
B	07.05.28	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	12.02.01	Dwg Rev updated	KJ	<i>[Signature]</i>

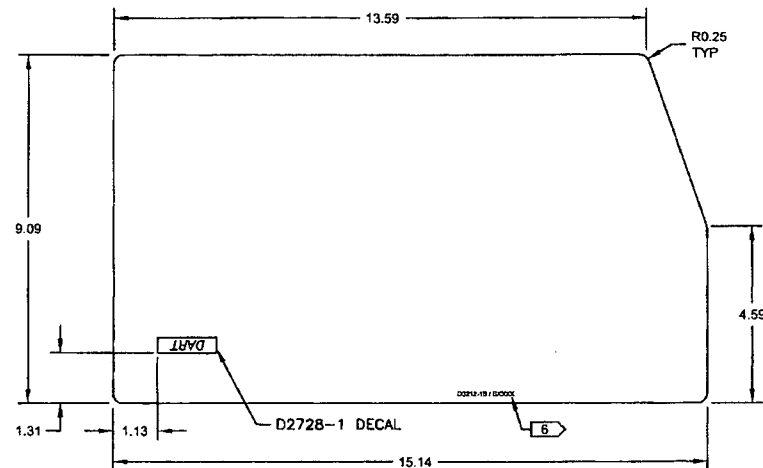
W/O:		WORK ORDER CHANGES					
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


D3212-1B BLANK FLOOR WINDOW

RELEASE
2011-06-16

NO. 81496 MLJ
12/03/14

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK
REF. DART SPEC. M-ACRYLIC-S.125
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3212-X" AND B/N "BXXXXX" PER QSI 044 6.4
WITHIN 0.50 FROM EDGE
- 7) WEIGHT: 0.72 lbs
- 8) CHECK DIMENSIONS WITH TEMPLATE D3212-1T1

C	UPDATE TO CURRENT STD; ADD D3212-1B. REASON: PAR11-109.	MB	11.06.03
B	UPDATE MATERIAL PER NCR 029	SSH	06.04.13
A	NEW ISSUE	CP	03.09.03
REV.	DESCRIPTION	BY	DATE
DESIGN	 DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.06.03	D3212 FLOOR WINDOW SHEET 1 OF 1 SCALE NI	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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